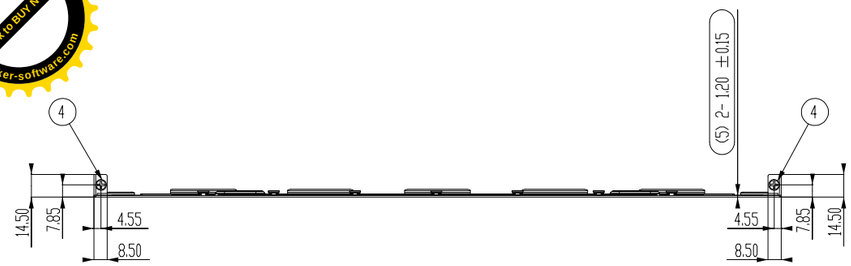
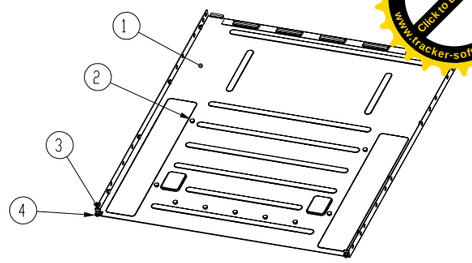
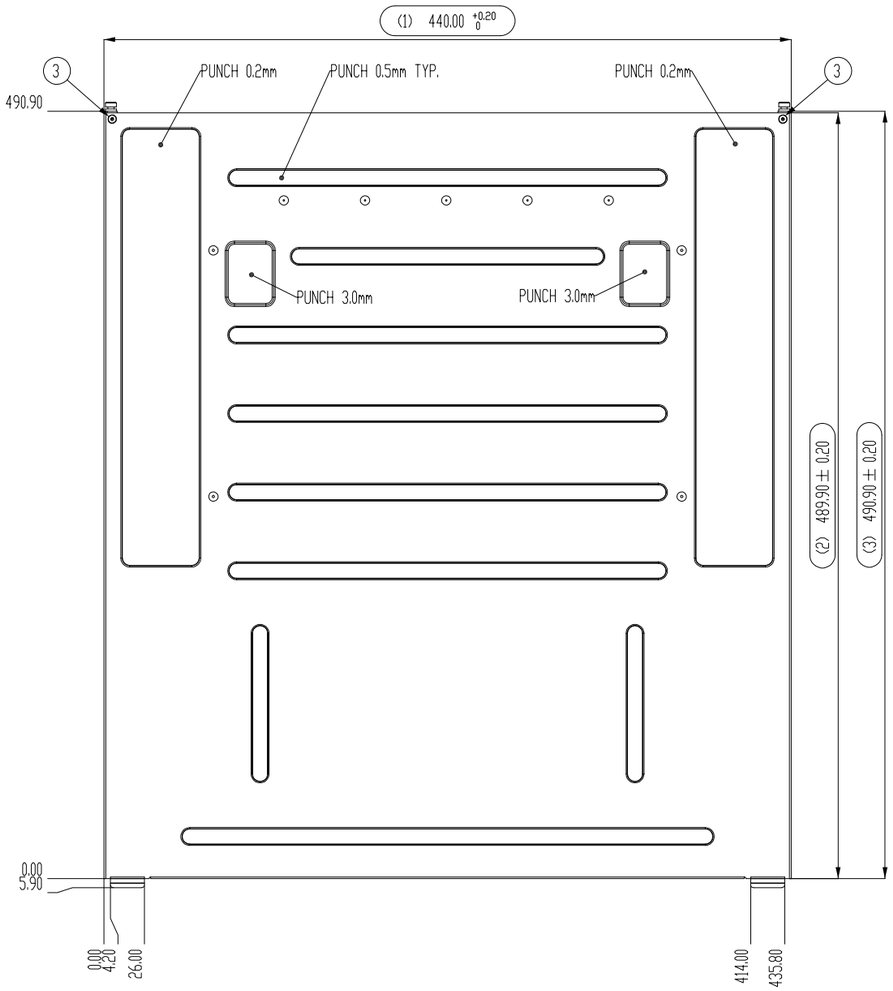
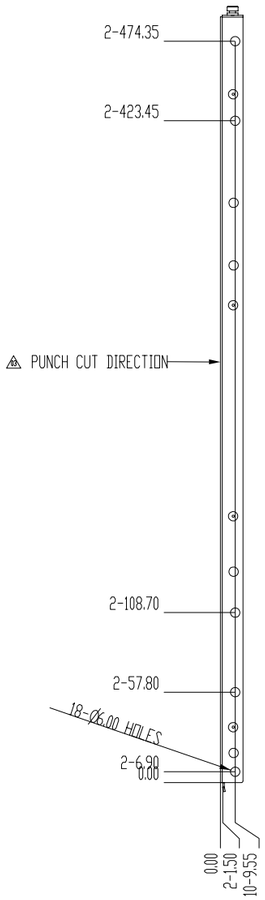
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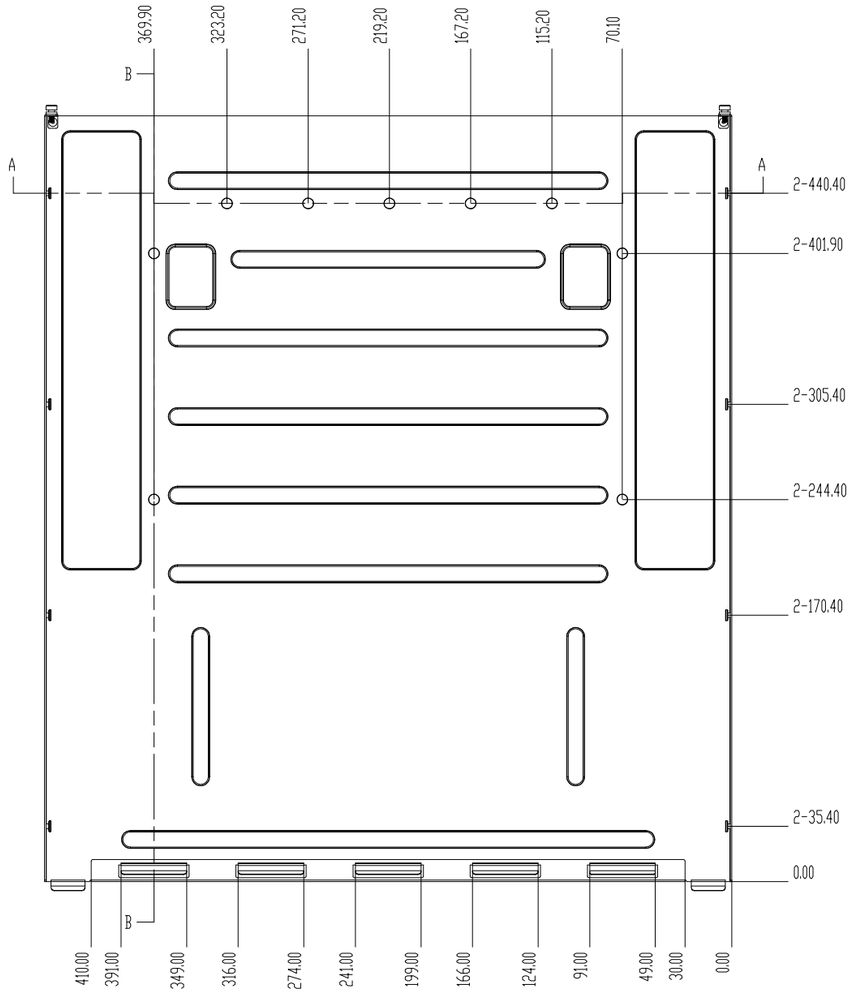


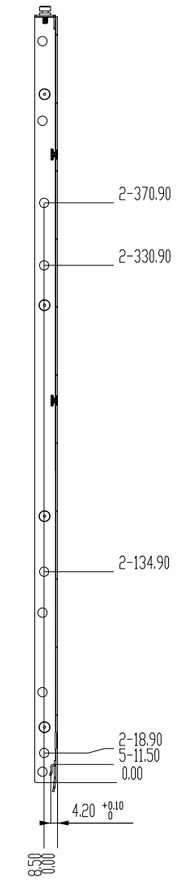


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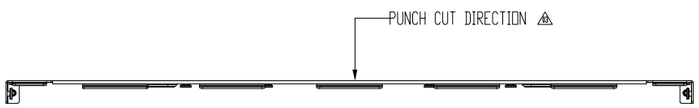




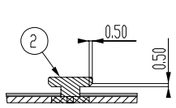




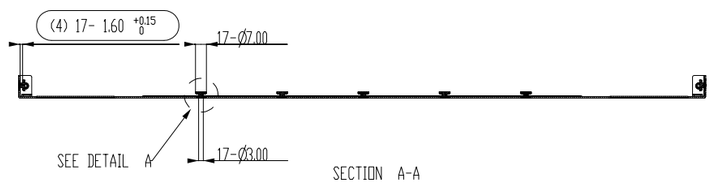
SECTION B-B



SCALE 0.250



DETAIL A
SCALE 1.000



SECTION A-A

NOTES:
1. ALL DIMENSIONS SHOWN IN MILLIMETERS.
2. DIMENSIONS (1)~(5) ARE IQC CHECKPOINT.
3. ALL DIMENSIONS MUST BE MEASURED FOR FIRST ARITICAL APPROVAL.
4. ALL CRITICAL DIMENSIONS SHOWN MUST MEET A MINIMUM CPK VALUE OF 1.33.
5. ALL NON-SHOWN DIMENSION IN THE DRAWING, MUST BE TAKEN FROM 3D DATA.
6. THE DIMENSIONS NEED TO FOLLOW STANDARD DRAWING TOLERANCES TABLE AS BELOW UNLESS OTHERWISE STATED.
7. ALL PARTS MUST BE RoHS COMPLIANT.
8. PUNCH DIRECTION SHOWN.
9. ALL PARTS TO ABIDE TO FB COSMETIC AND INSPECTION GUIDELINES.
10. PLEASE REFER TO THE DRAWING WHICH DEFINE SOME SHEARED EDGES NEED TO BE COATED SILVER PEN, UNCOATED AREAS MAY HAVE THE POSSIBILITY OF RUSTING.
11. SILVER PEN TYPE: UNIPAINT PX-20 SILVER #63614 MEDIUM LINE OR ZEBRA #200M SILVER MEDIUM POINT.

ITEM	Q'Y	DESCRIPTION	SUPPLIER
1	1	IRON COVER,SGCC 1.0T	TIMSON
2	17	RIVET,05-TA-1404-E	TIMSON
3	2	RIVET,05-RI-5D-2.9-ZI-E	TIMSON
4	2	THUMB SCREW,05-TB-0103-E	TIMSON

Reason		DESCRIPTION
	B2	ADD A MYLAR ON THE INSIDE SURFACE OF THE TOP COVER
	A3	REMOVE MYLAR / ADD PUNCH CUT DIRECTION / MODIFY THE NOTES AND BOM LIST
	A4	ADD SILVER PEN AREA DEFINITION
	.	.
	.	.
	ZONE	

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UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	GRADE / DIM	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING: NO
PRINTING: NO

PART NO. 123200000781A

SCALE 1/1 | UNIT MM ~~(IN)~~

DESIGN Curtis 20-JUN-16

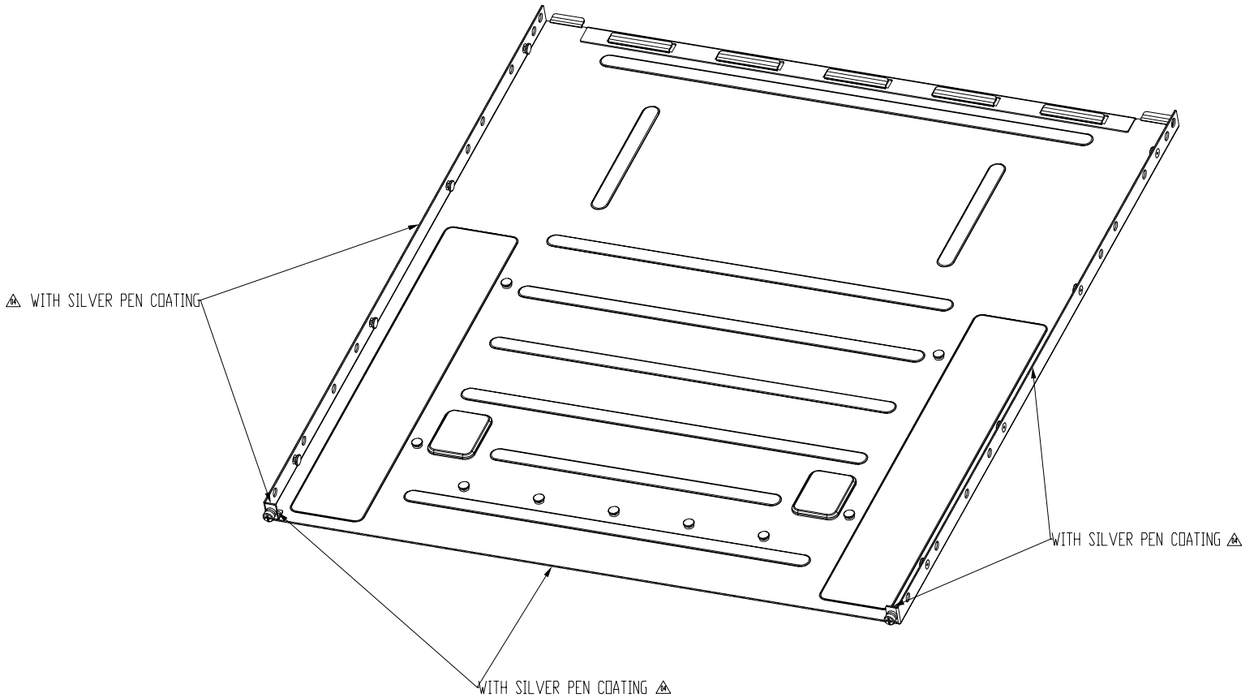
MATERIAL SGCC T=1.0mm

facebook

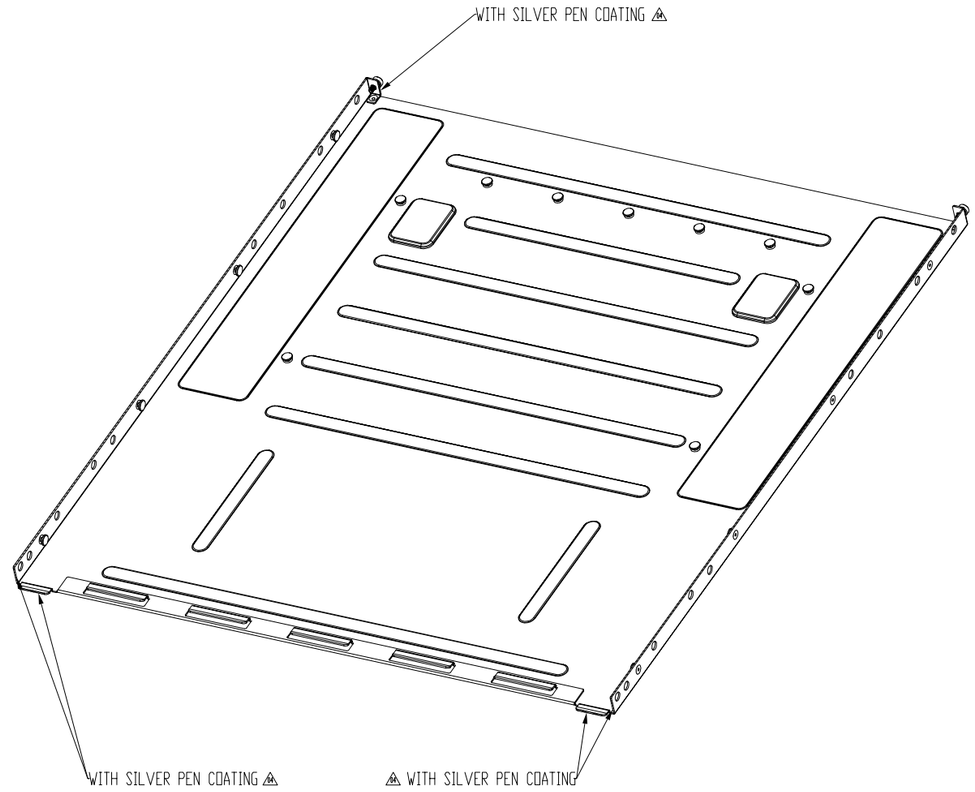
DWG. TITLE. IRON COVER ES7632BT-0415-168FB

SHEET 1/2 | REV. 04 | SIZE A3

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SCALE 0.250



SCALE 0.250

Reason		
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	,	,
	,	,
	,	,
	,	,
	ZONE	DESCRIPTION

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°

ROUGHNESS

DIM \ GRADE	0	1	2	3	4	5
0------16	0.05	0.1	0.15	0.2	0.2	0.5
16------63	0.05	0.15	0.2	0.3	0.3	0.8
63------250	0.05	0.2	0.25	0.4	0.5	1.2
250------500	0.1	0.25	0.3	0.6	0.8	1.8
500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING: NO
PRINTING: NO

PART NO.
123200000781A

SCALE 1/1 | UNIT MM ~~IN~~

DESIGN | Curtis | 20-JUN-16

MATERIAL
SGCC T=1.0mm

facebook

DWG. TITLE. SHEET 2/2	REV.	SIZE
IRON COVER ES7632BT-0415-168FB	04	A3